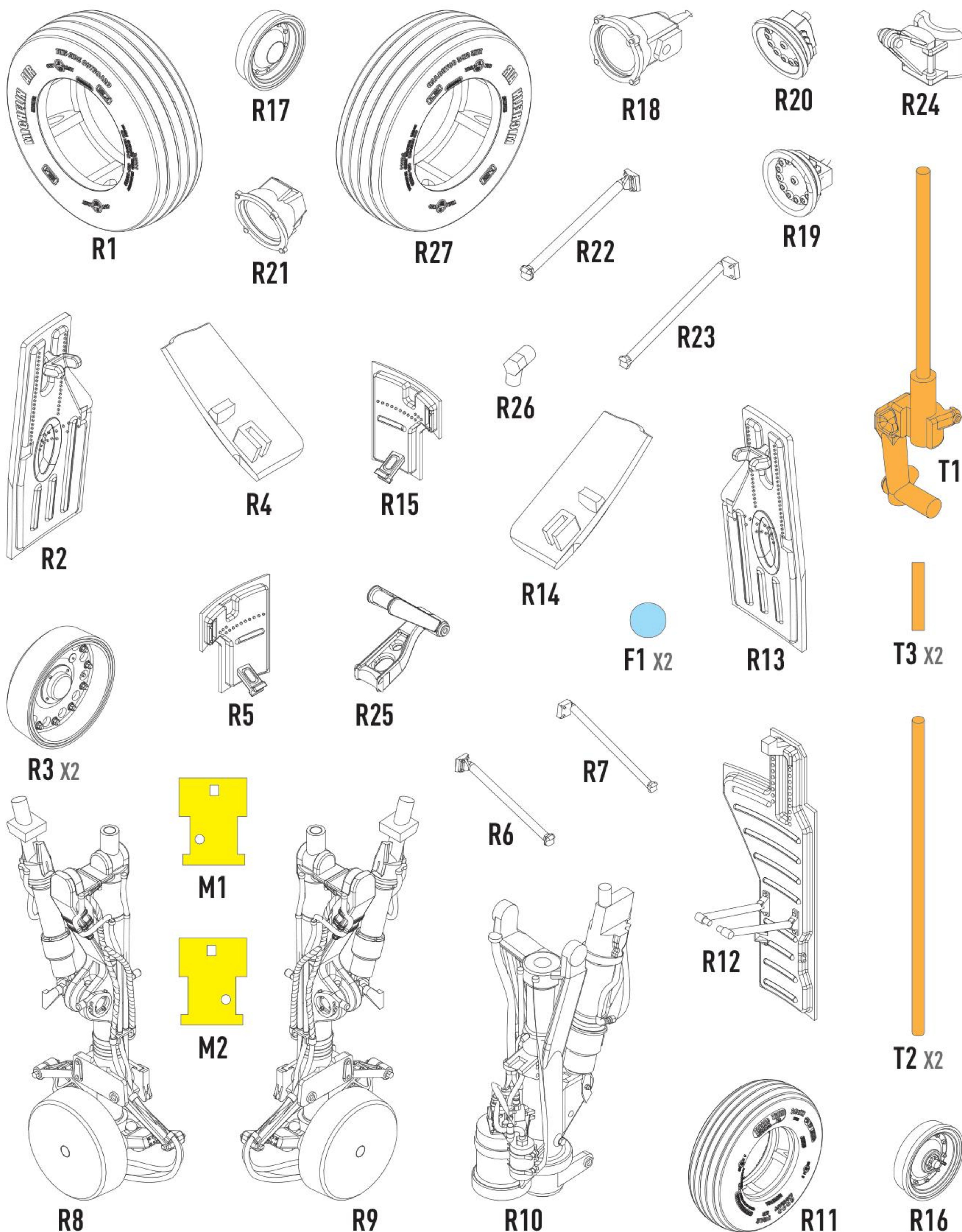


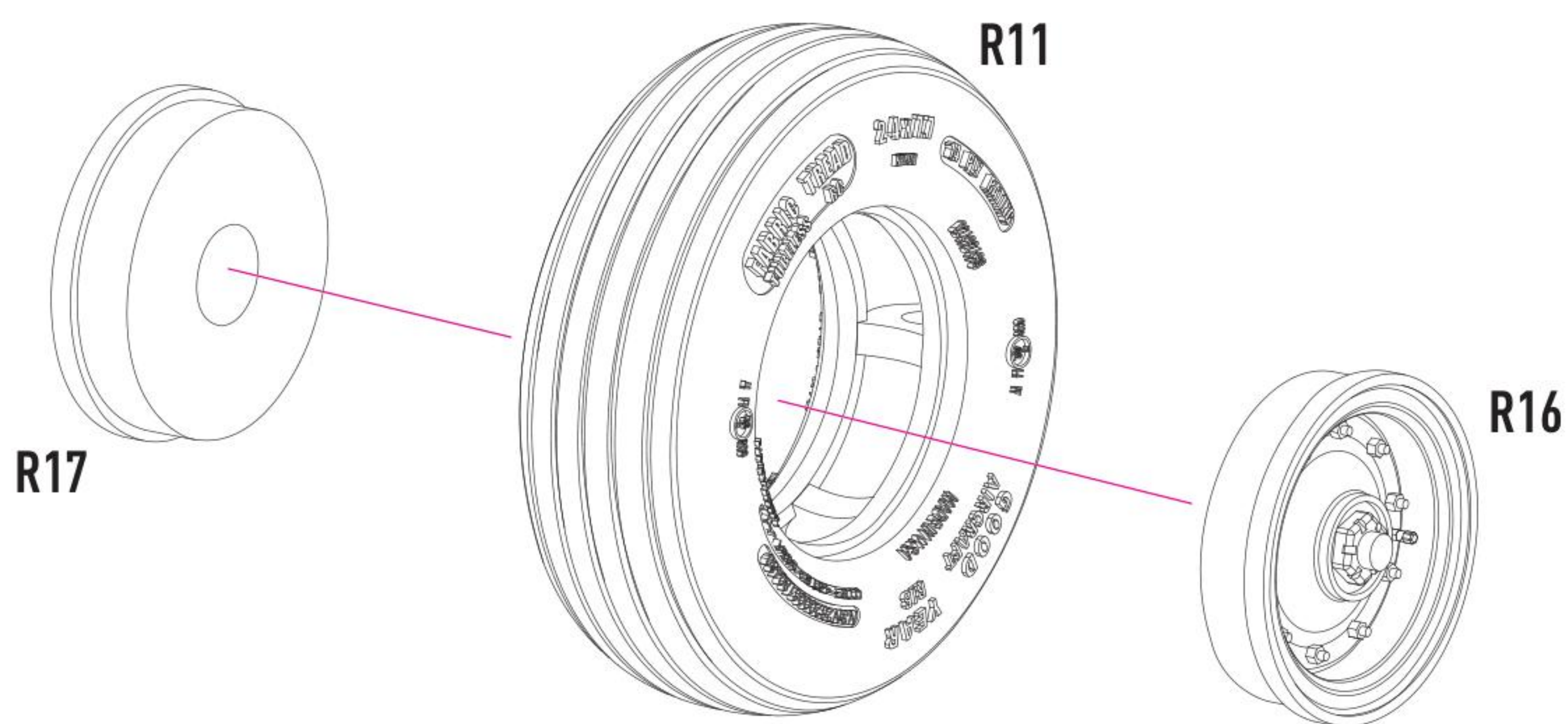
**DETAILS AFTER REMOVAL
FROM SUPPORTS**



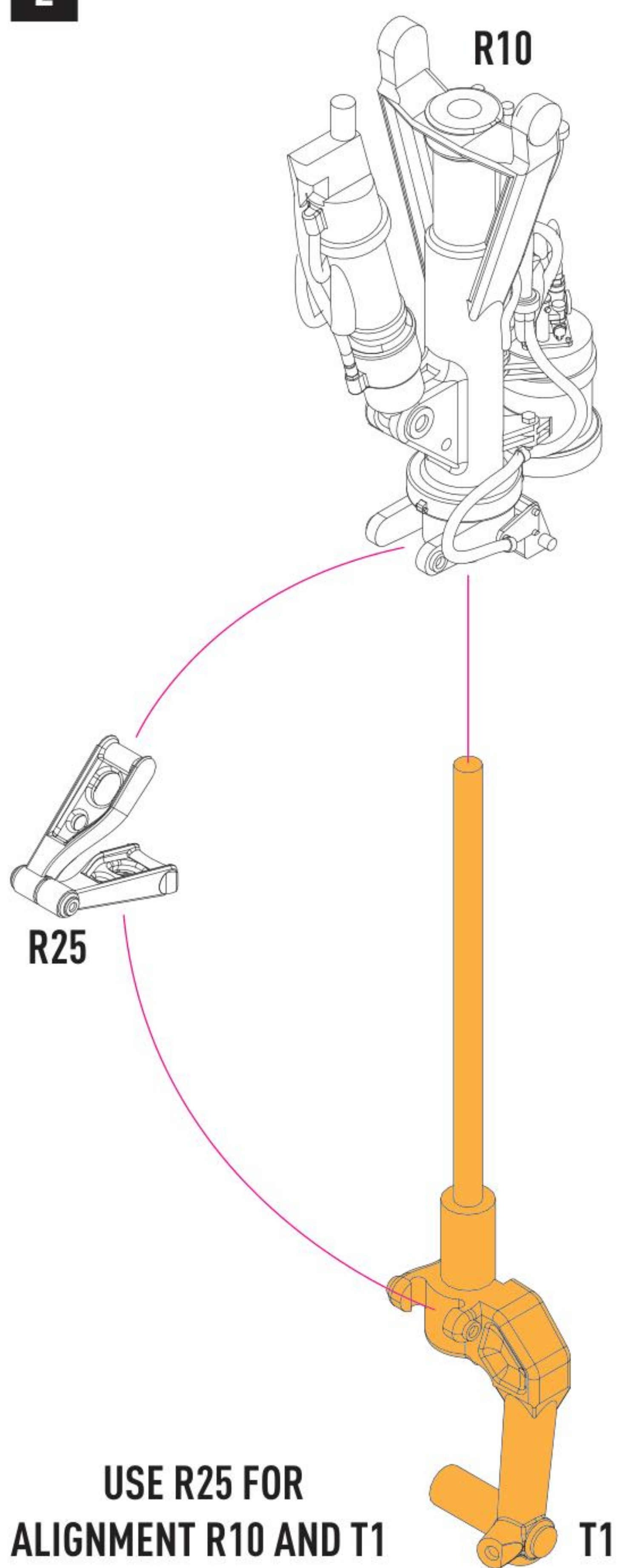
USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS



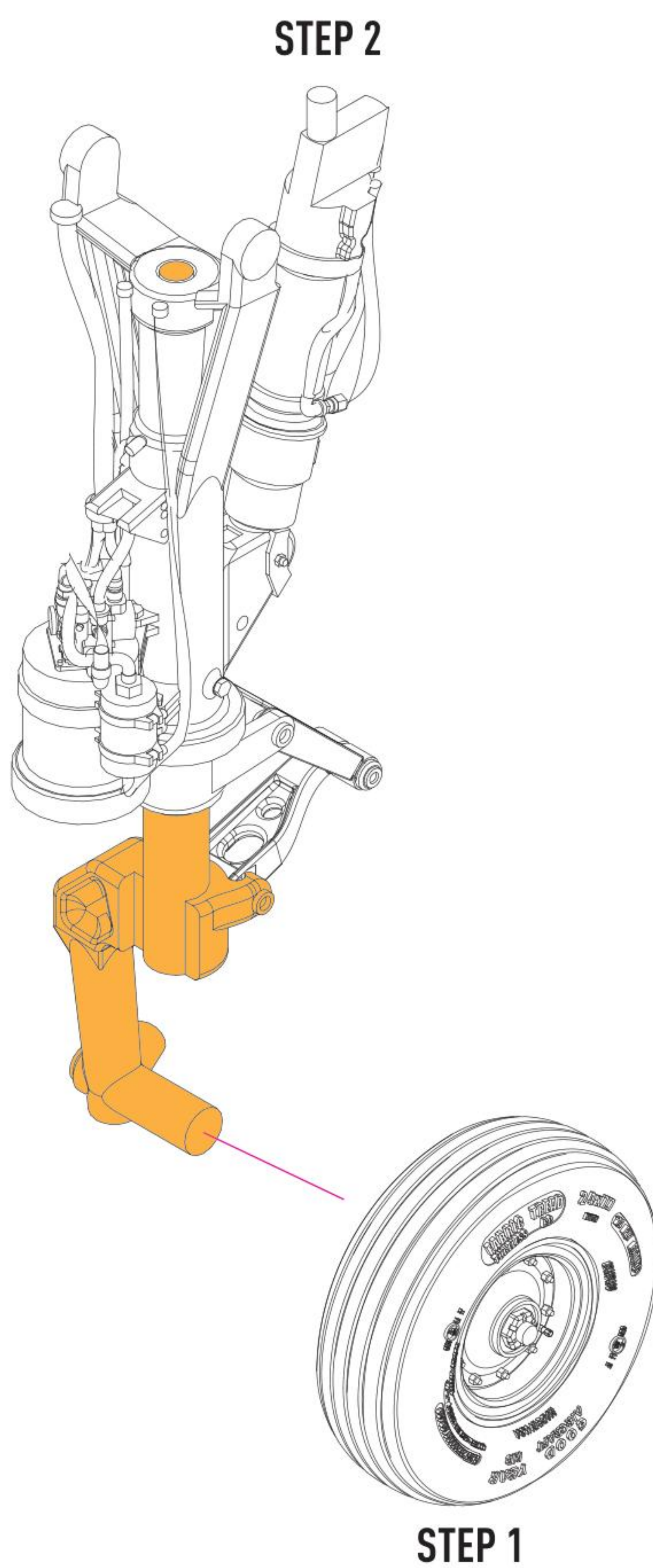
1



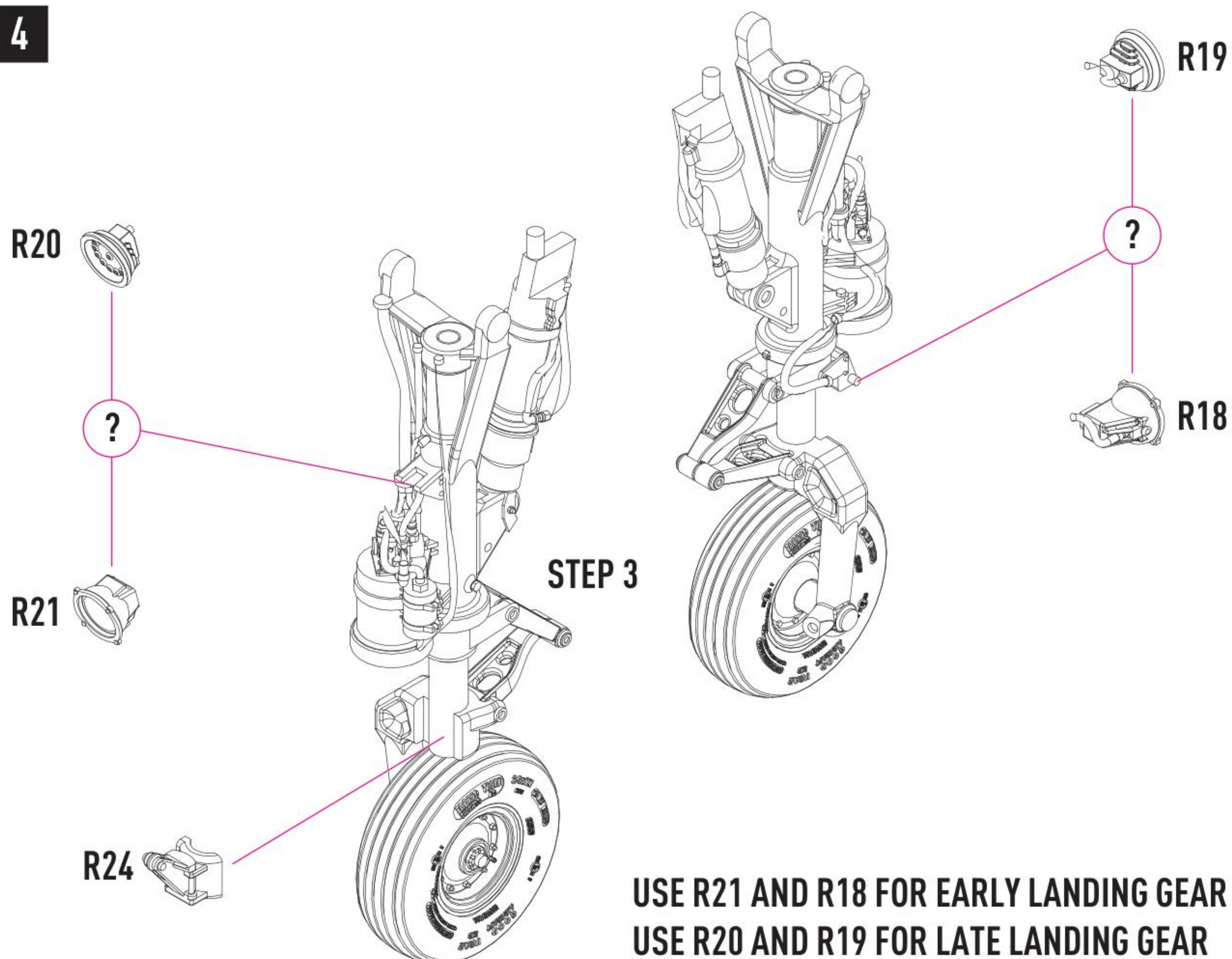
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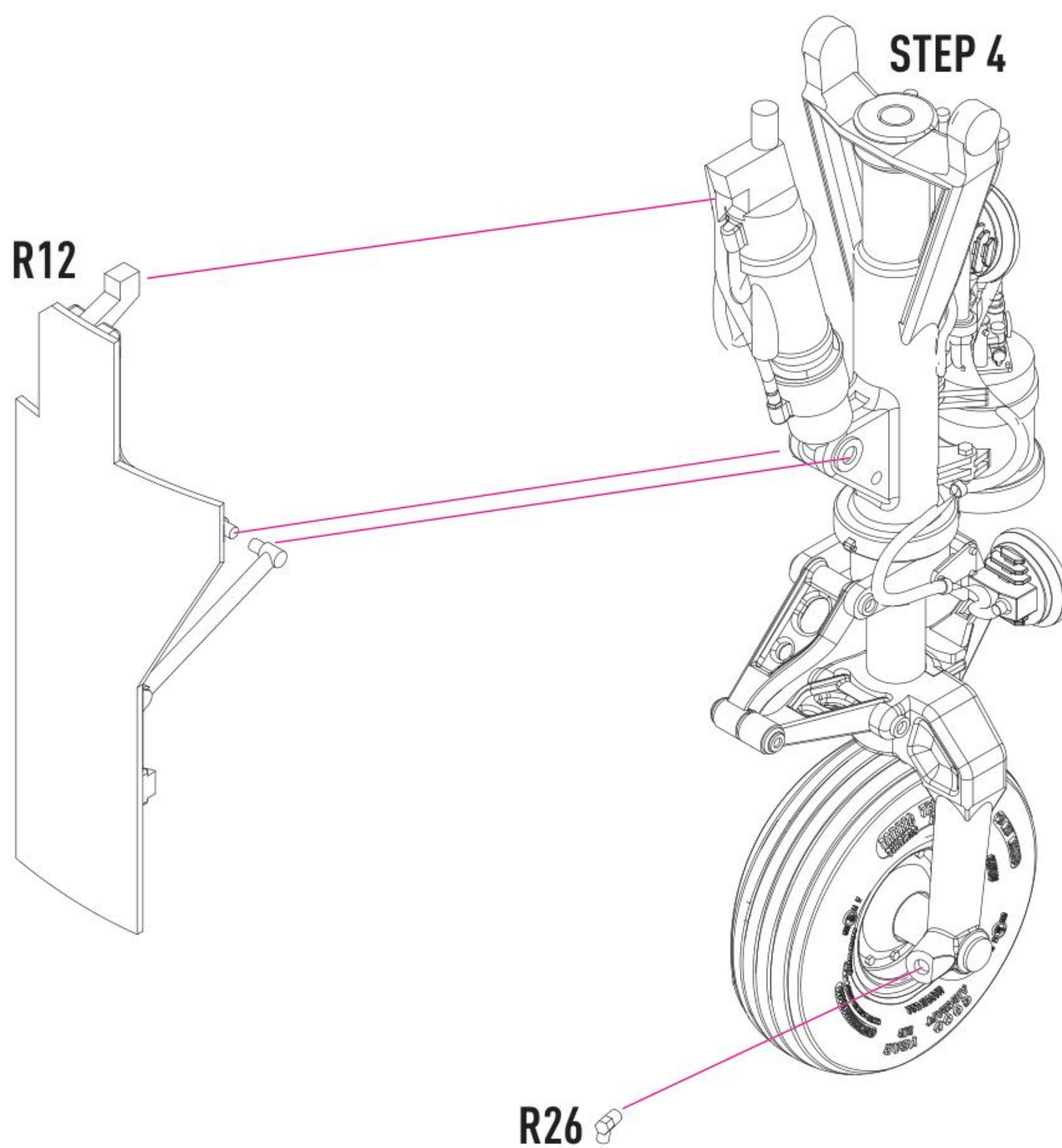
3



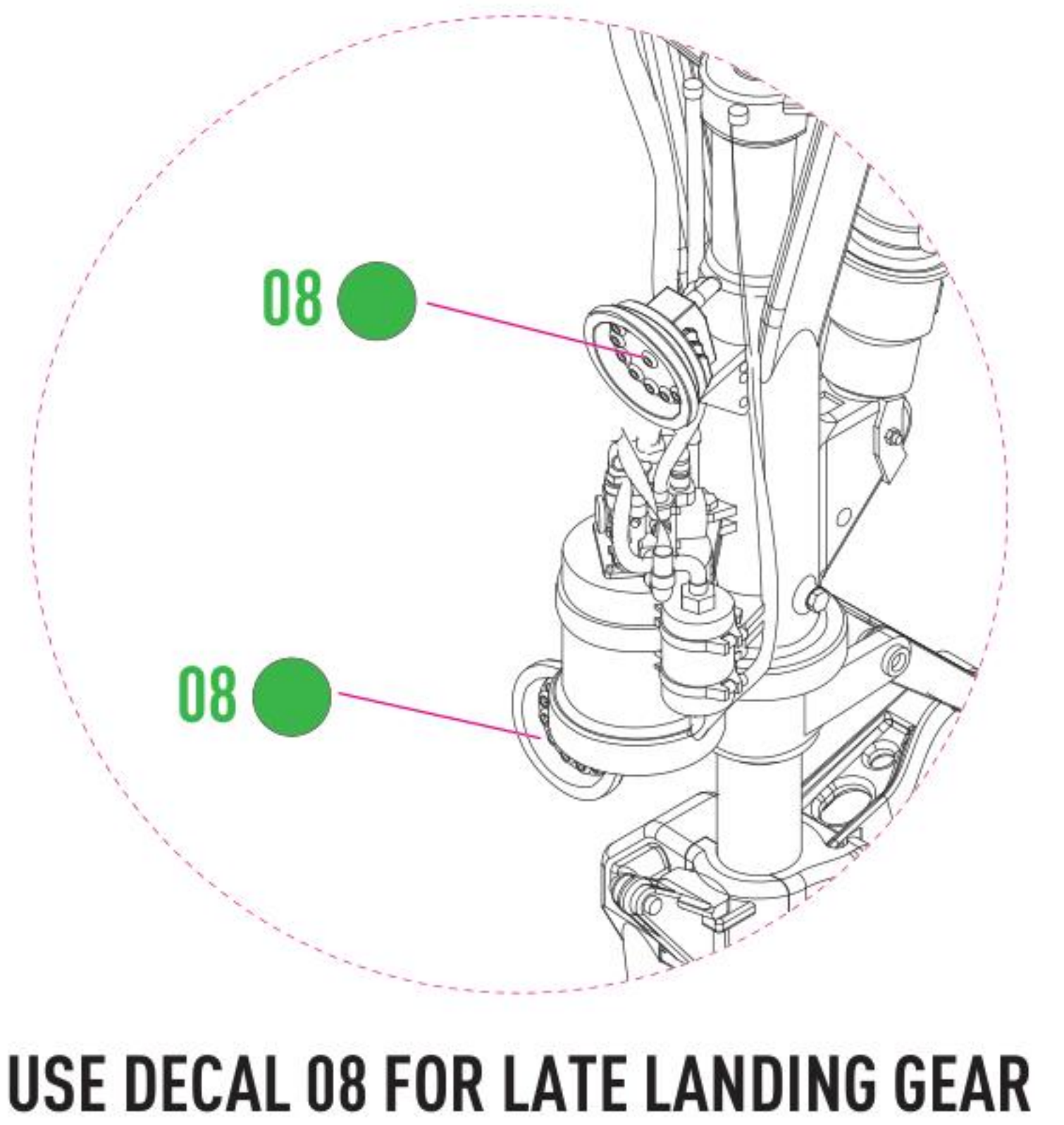
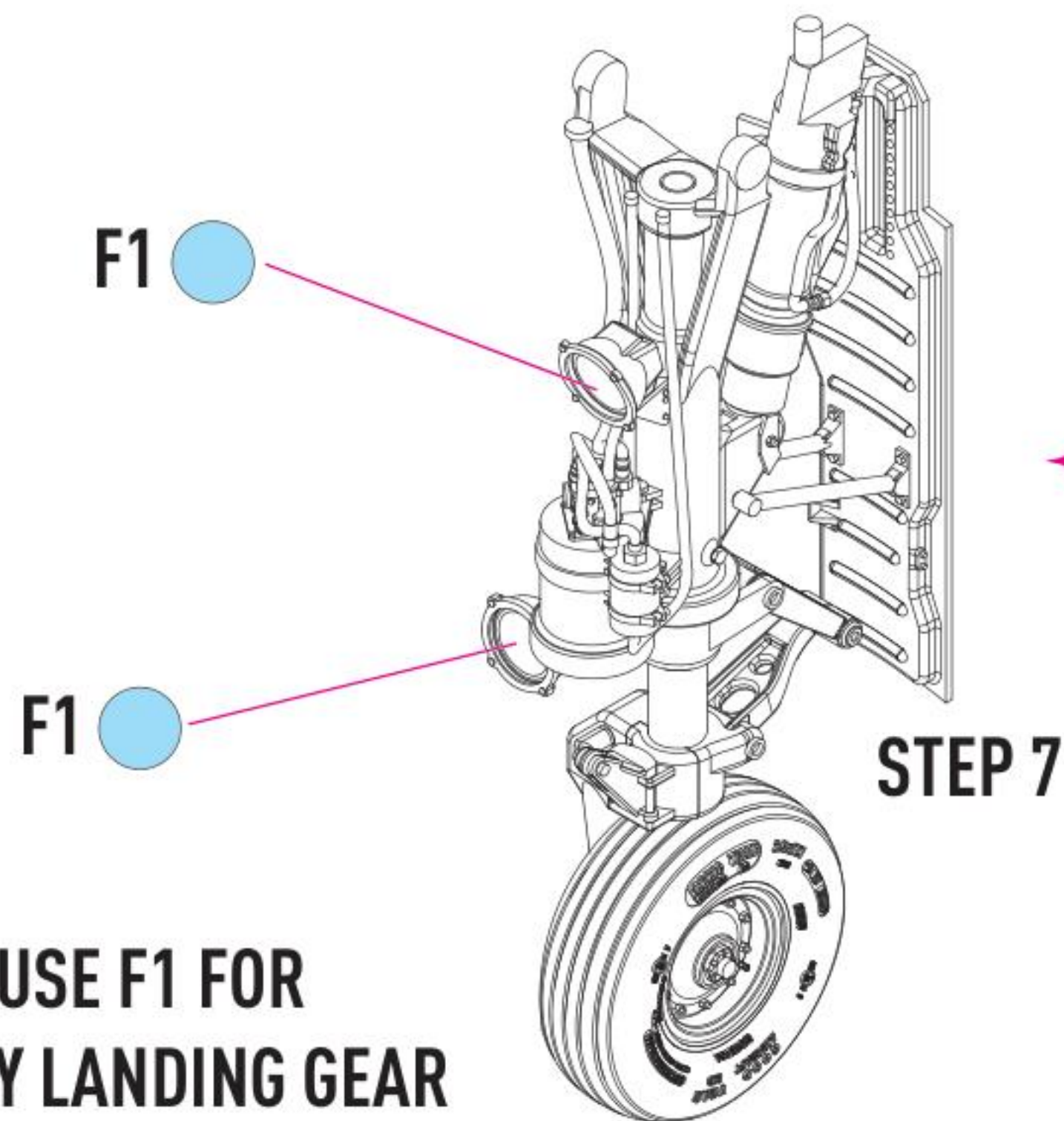
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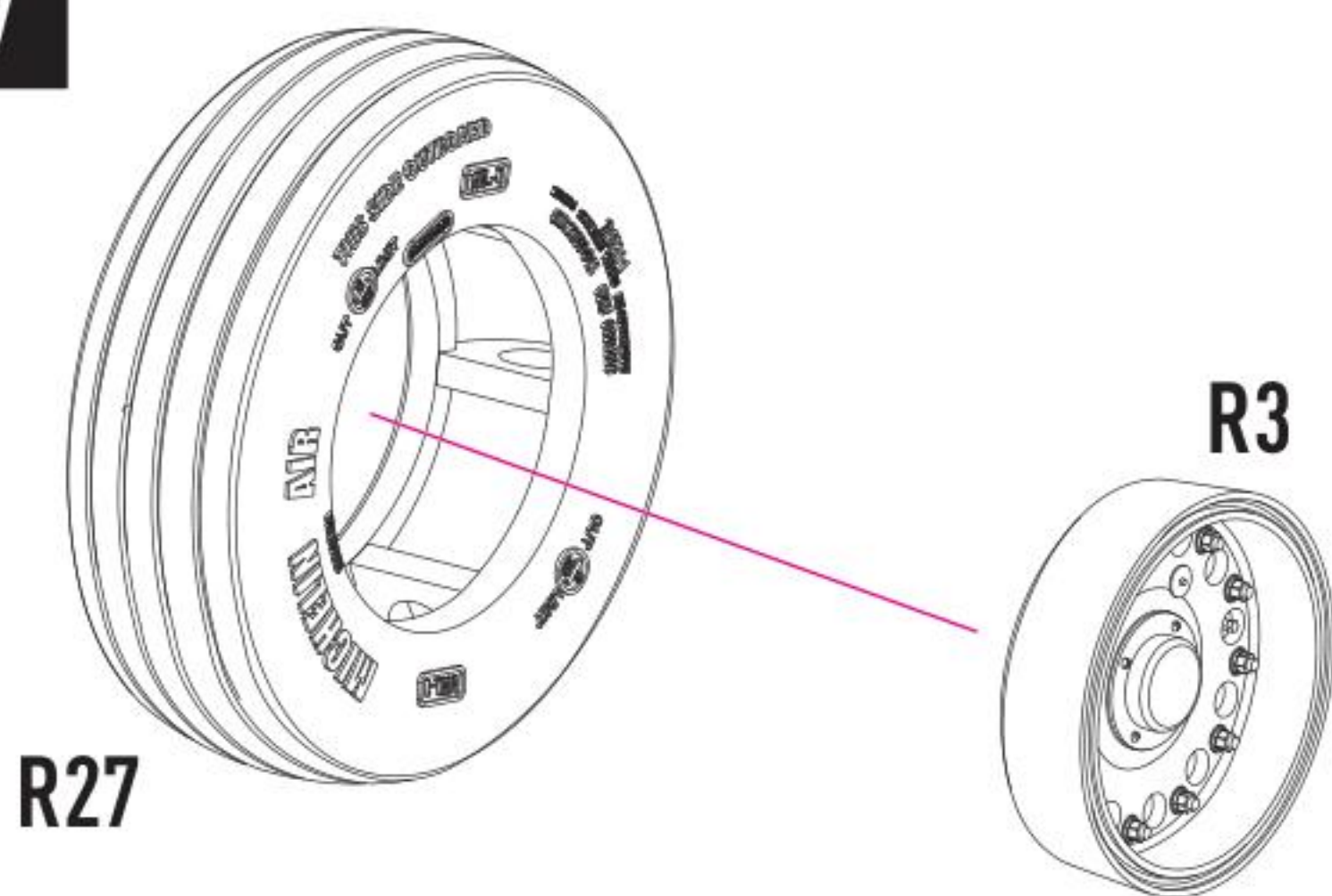
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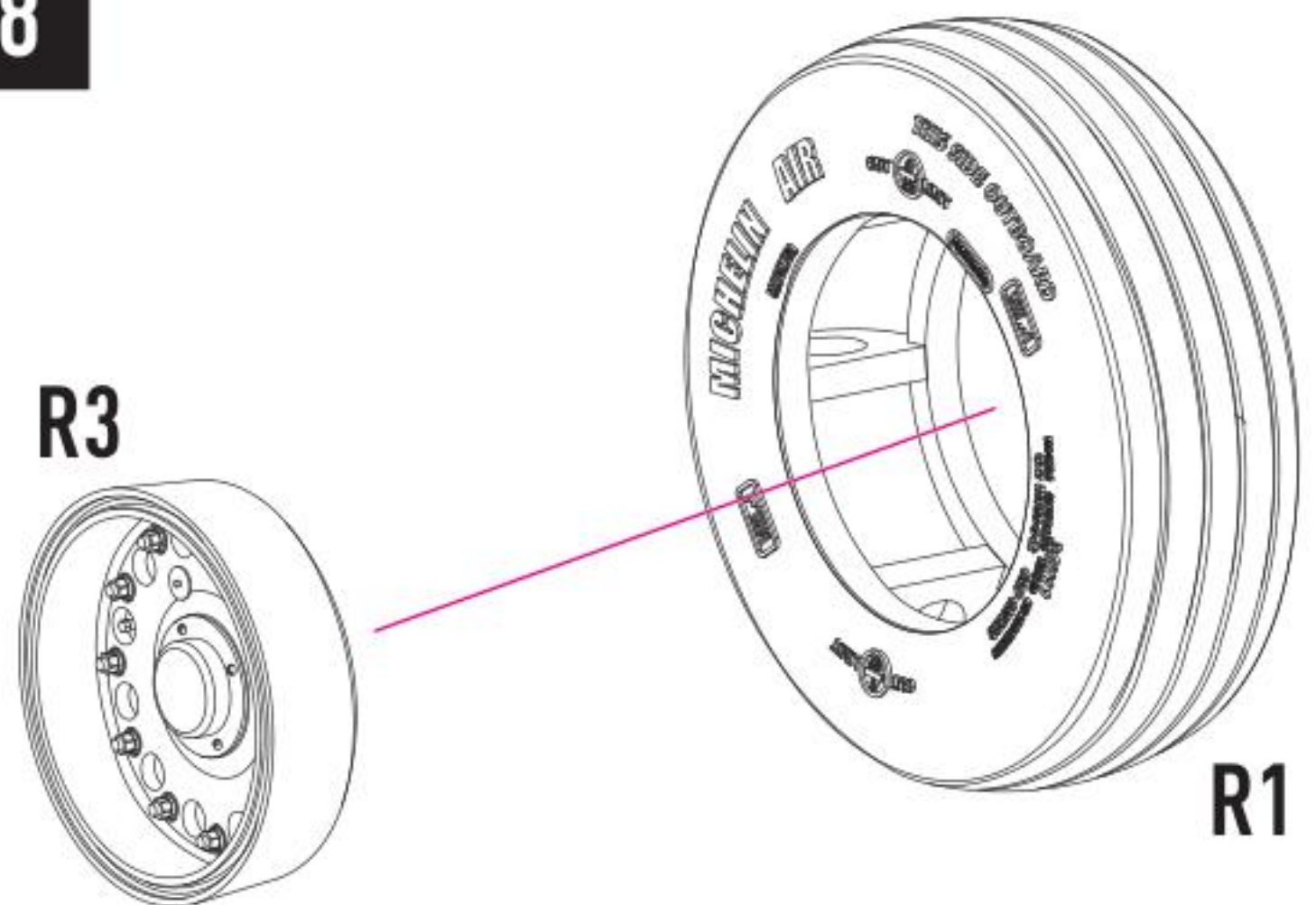
6



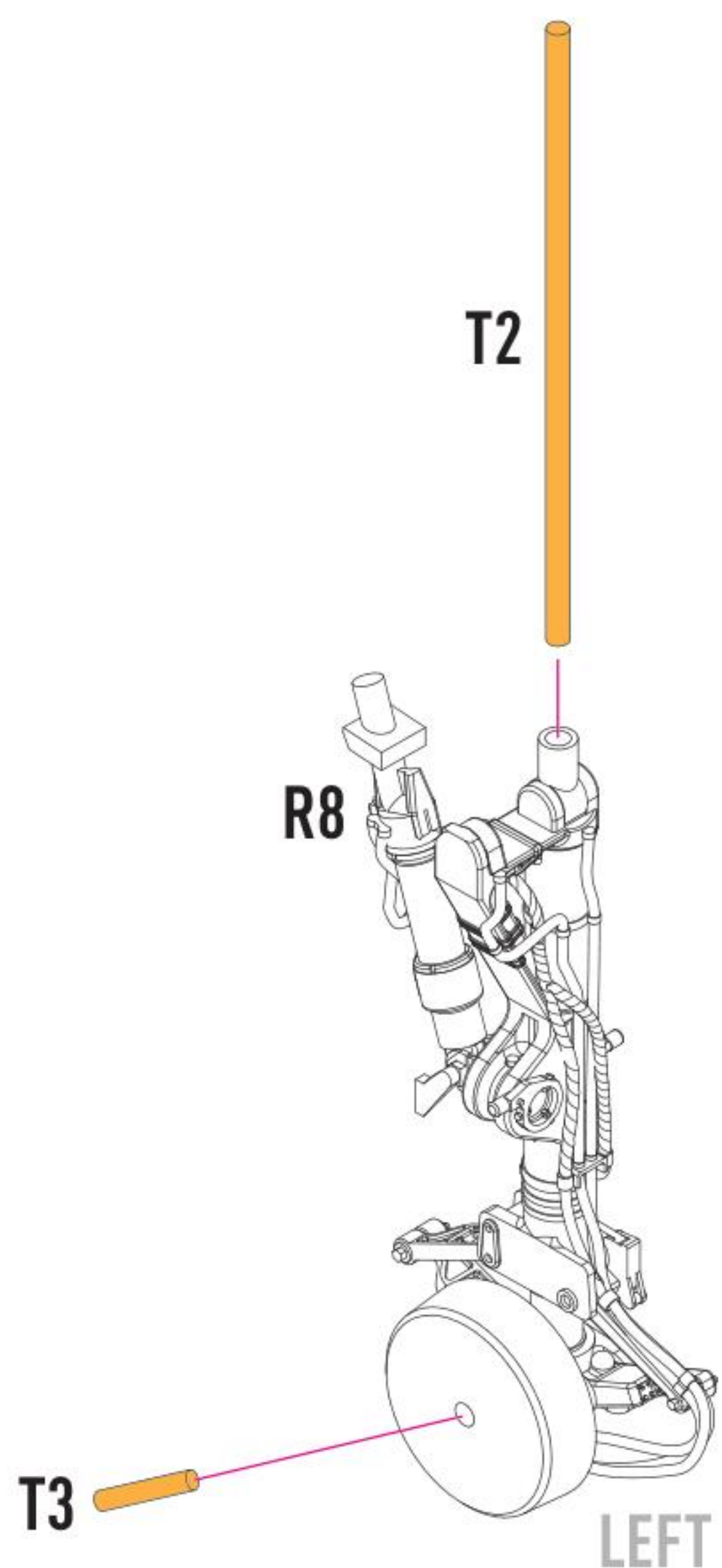
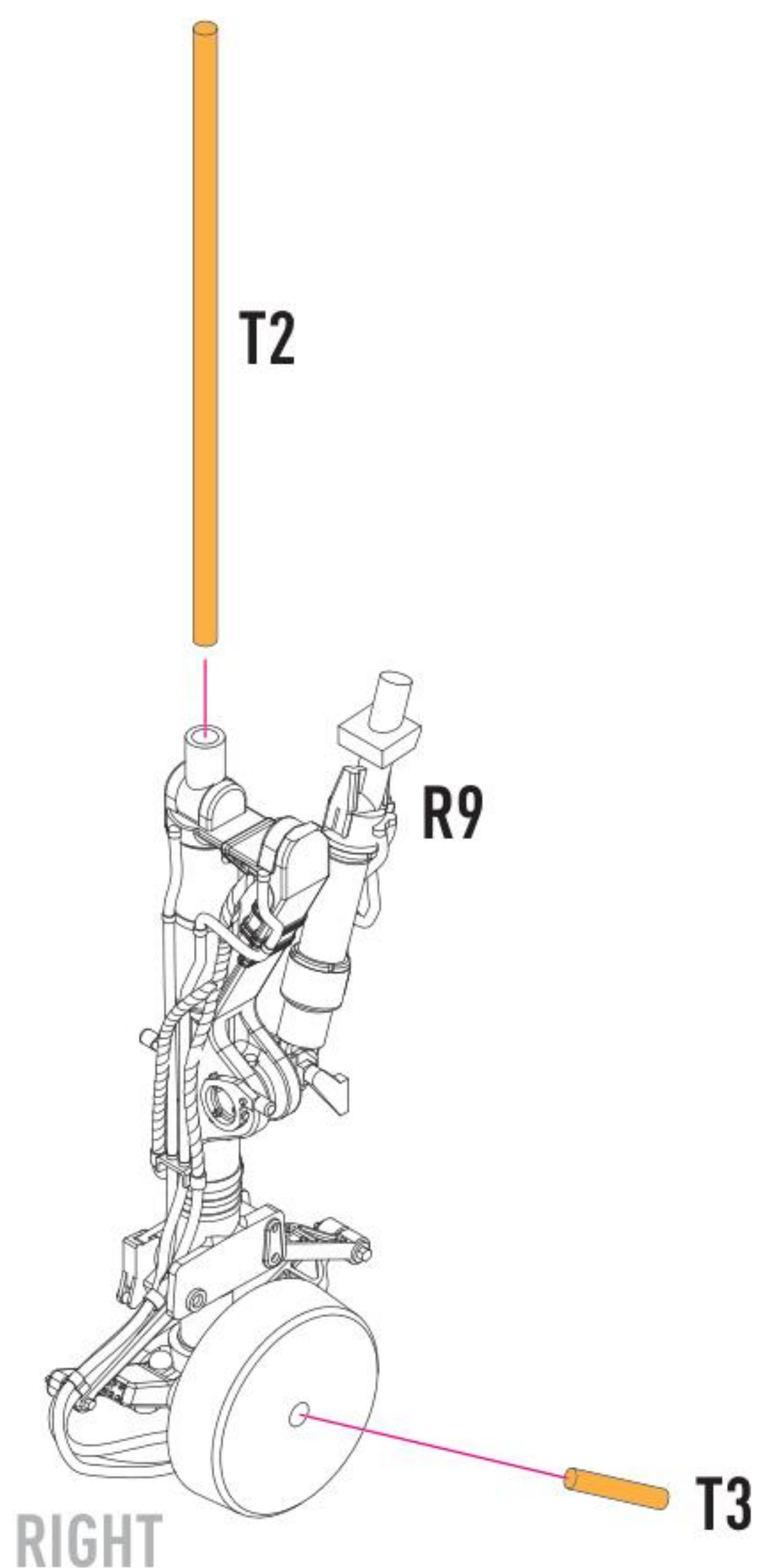
7

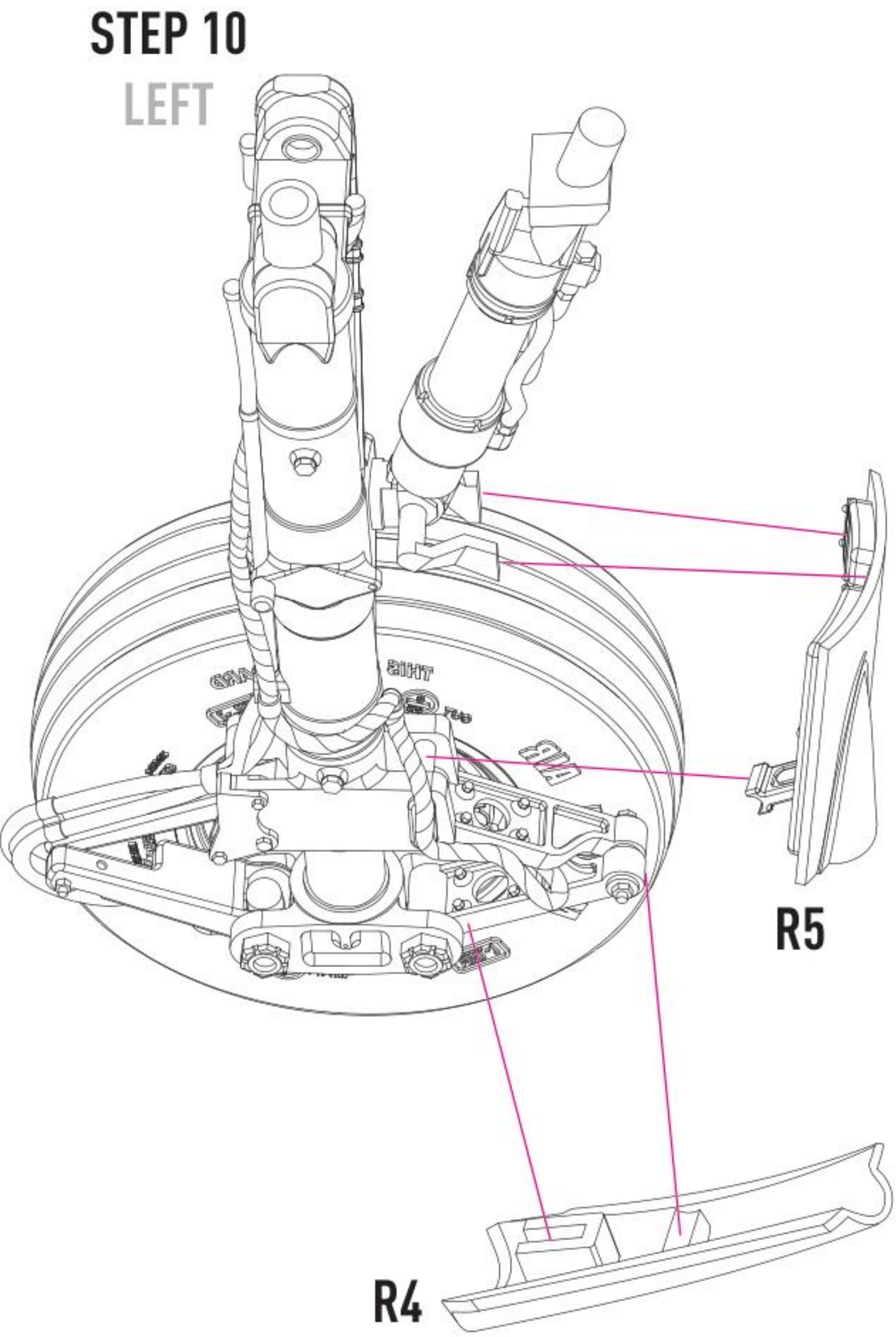
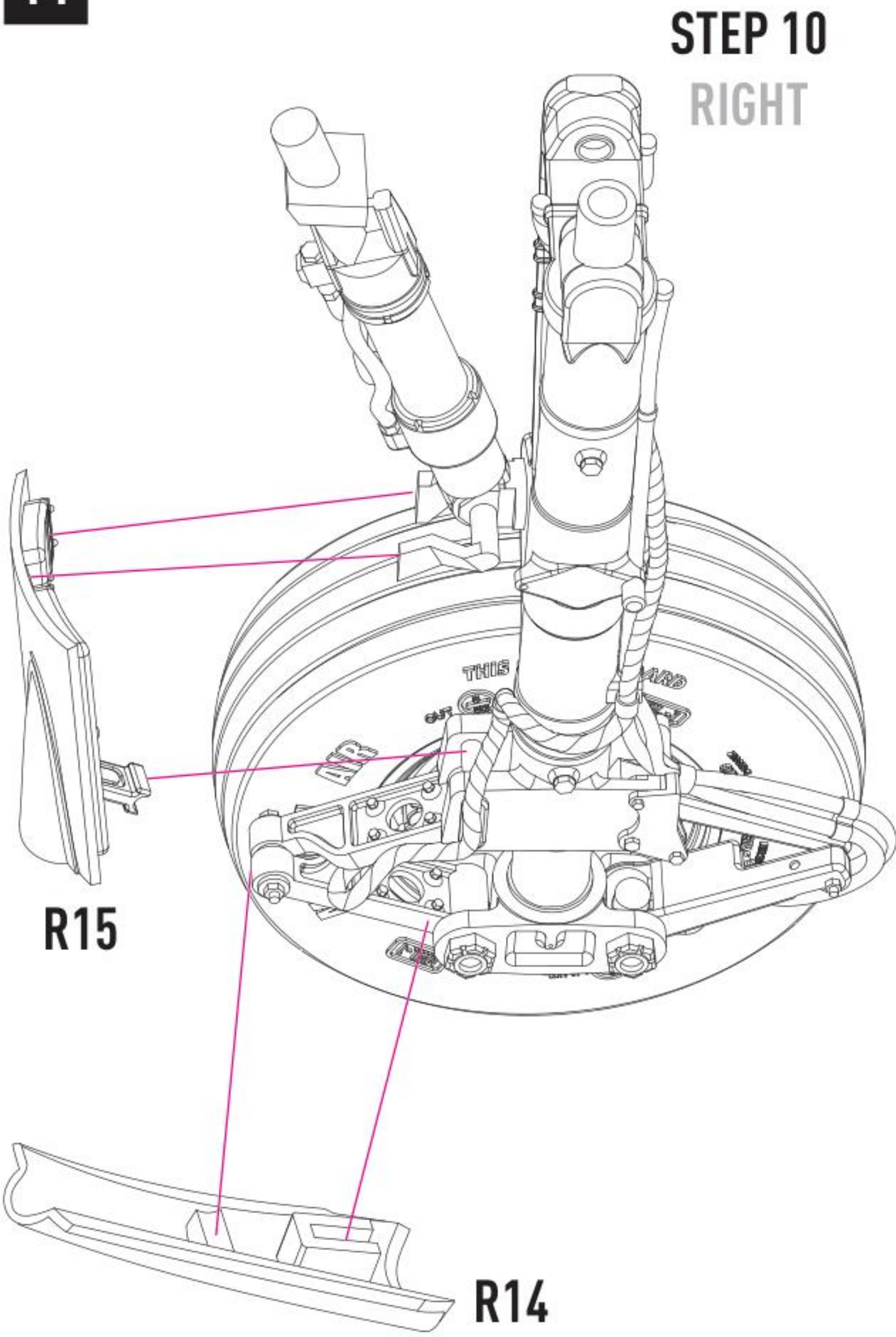
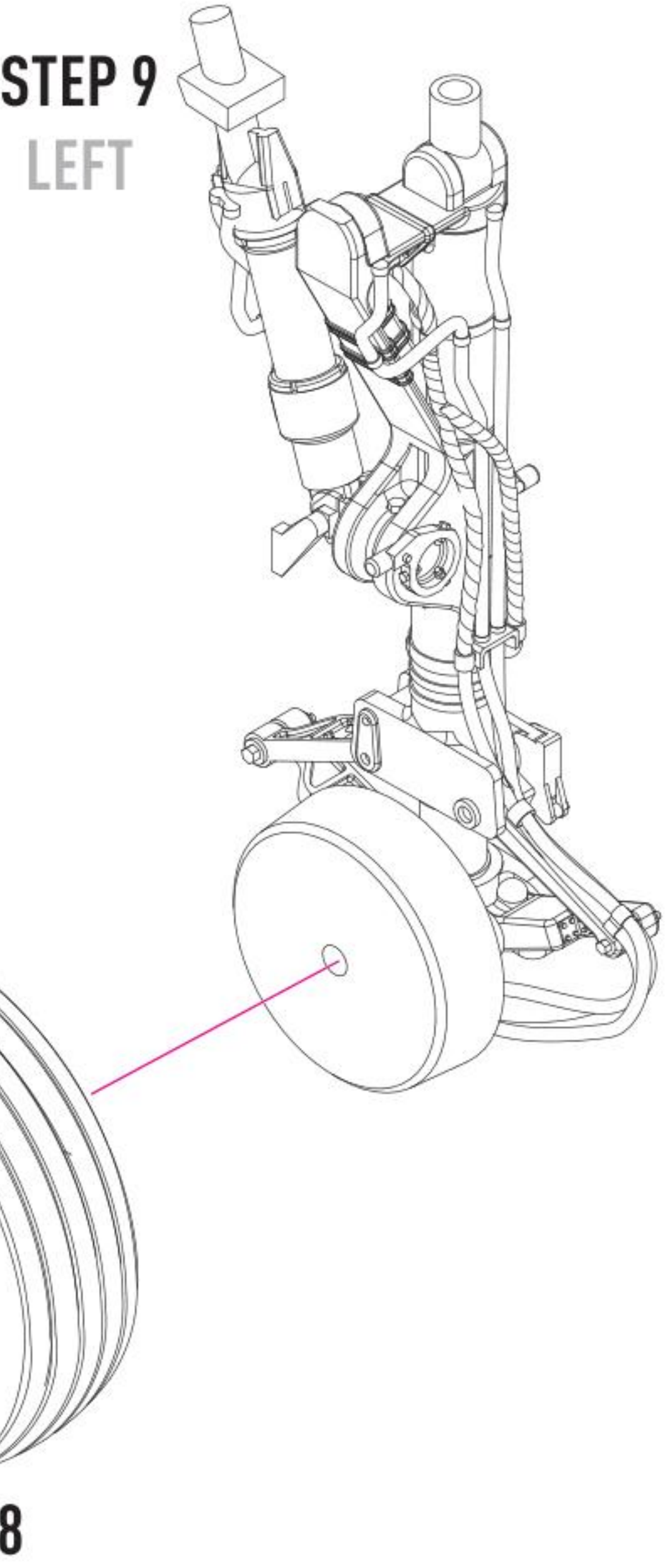
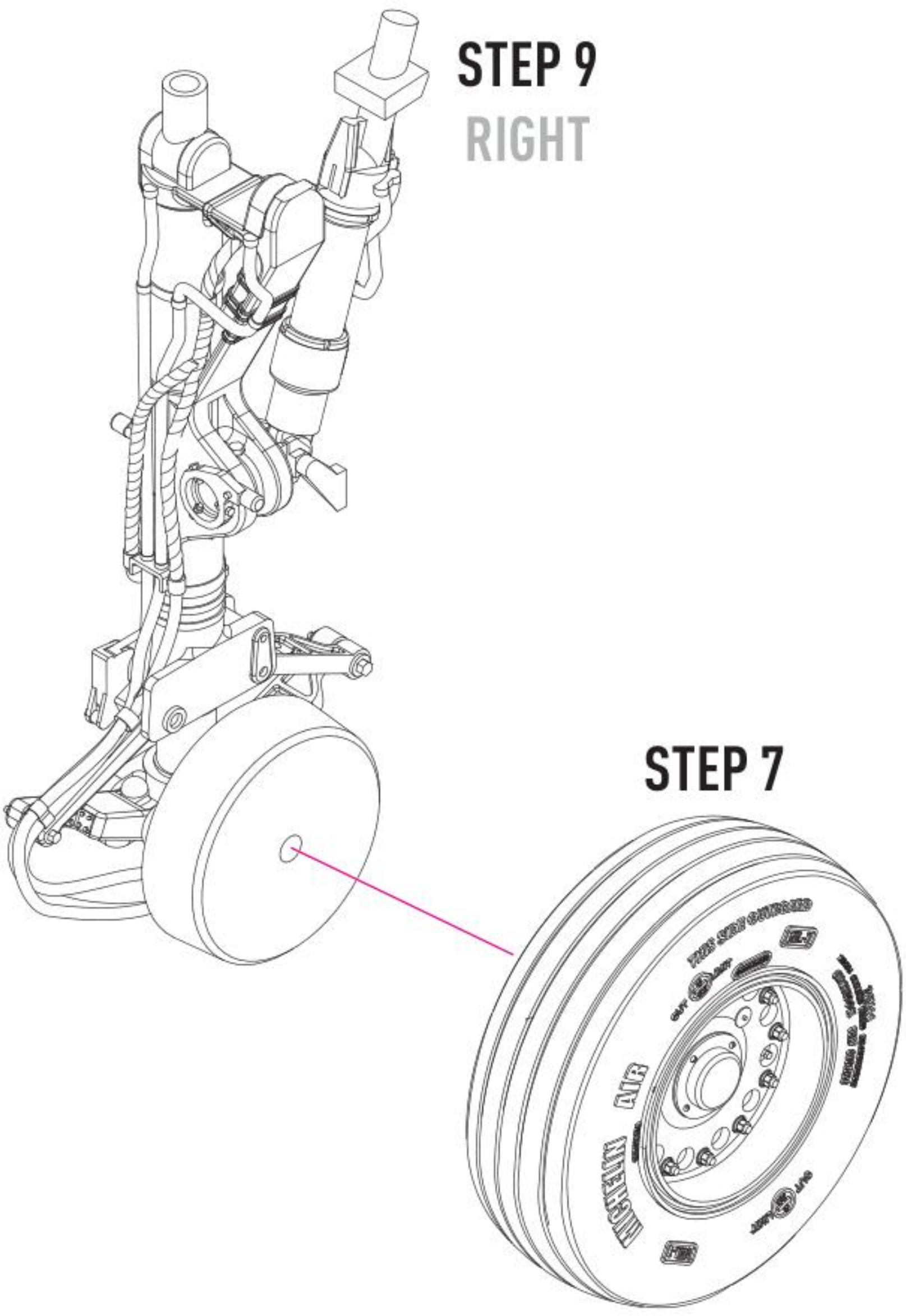


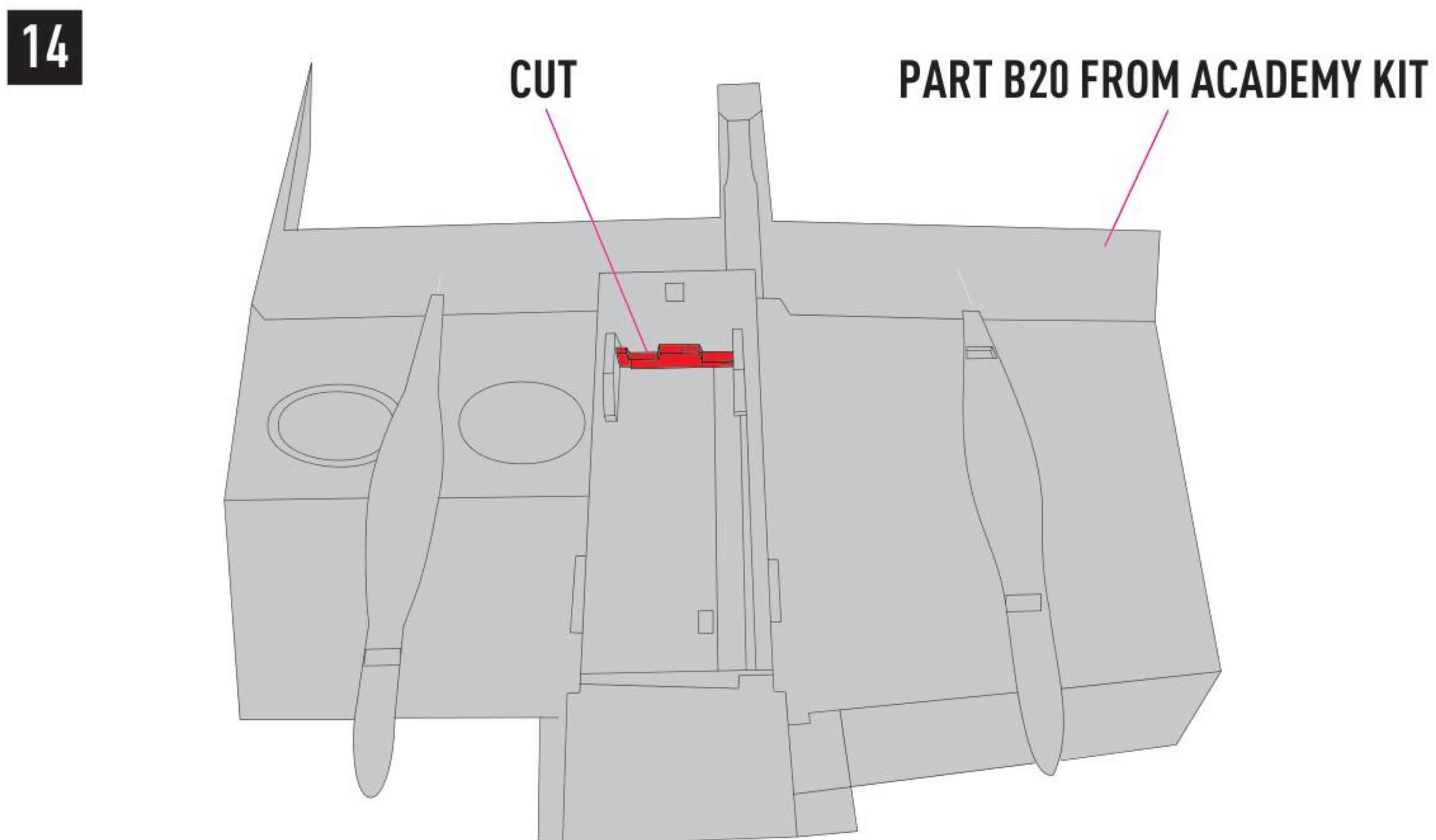
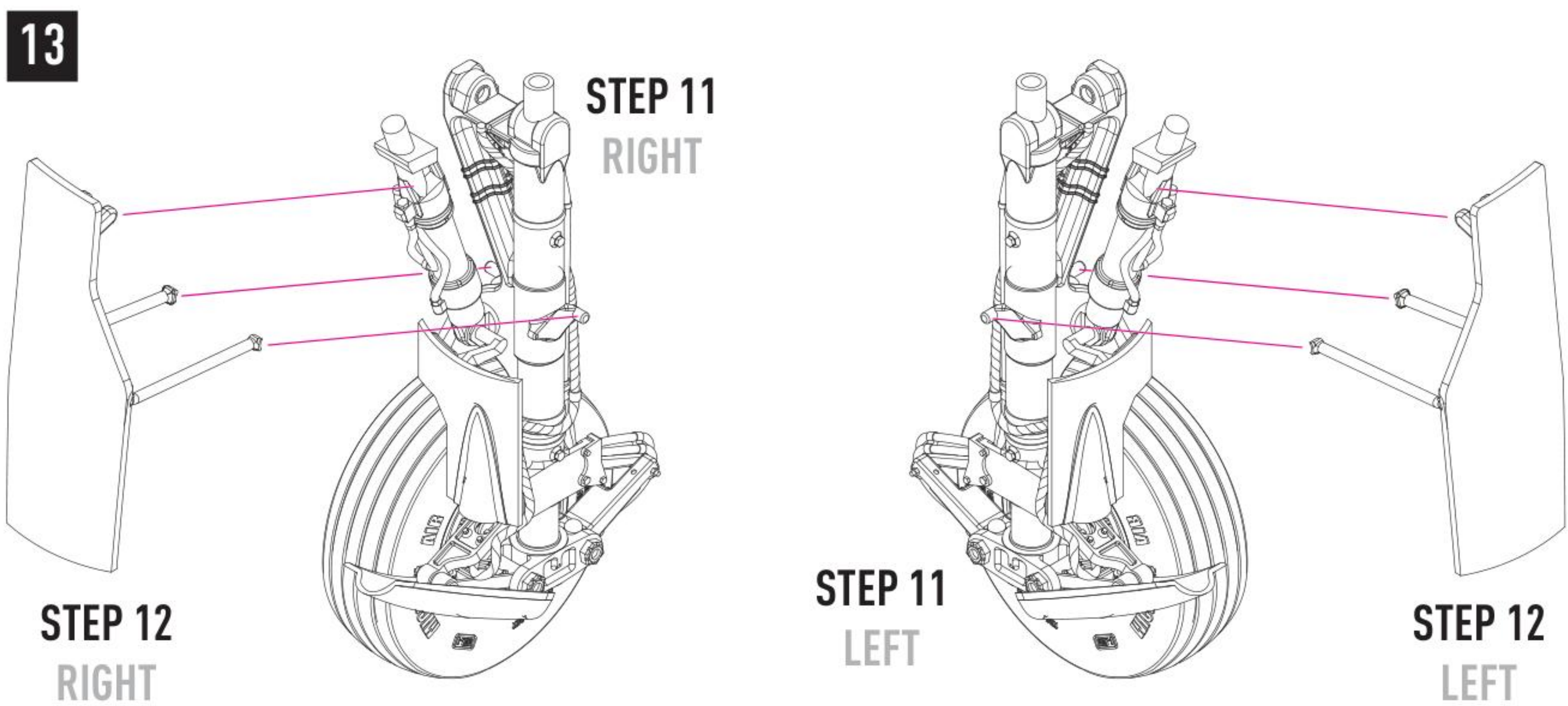
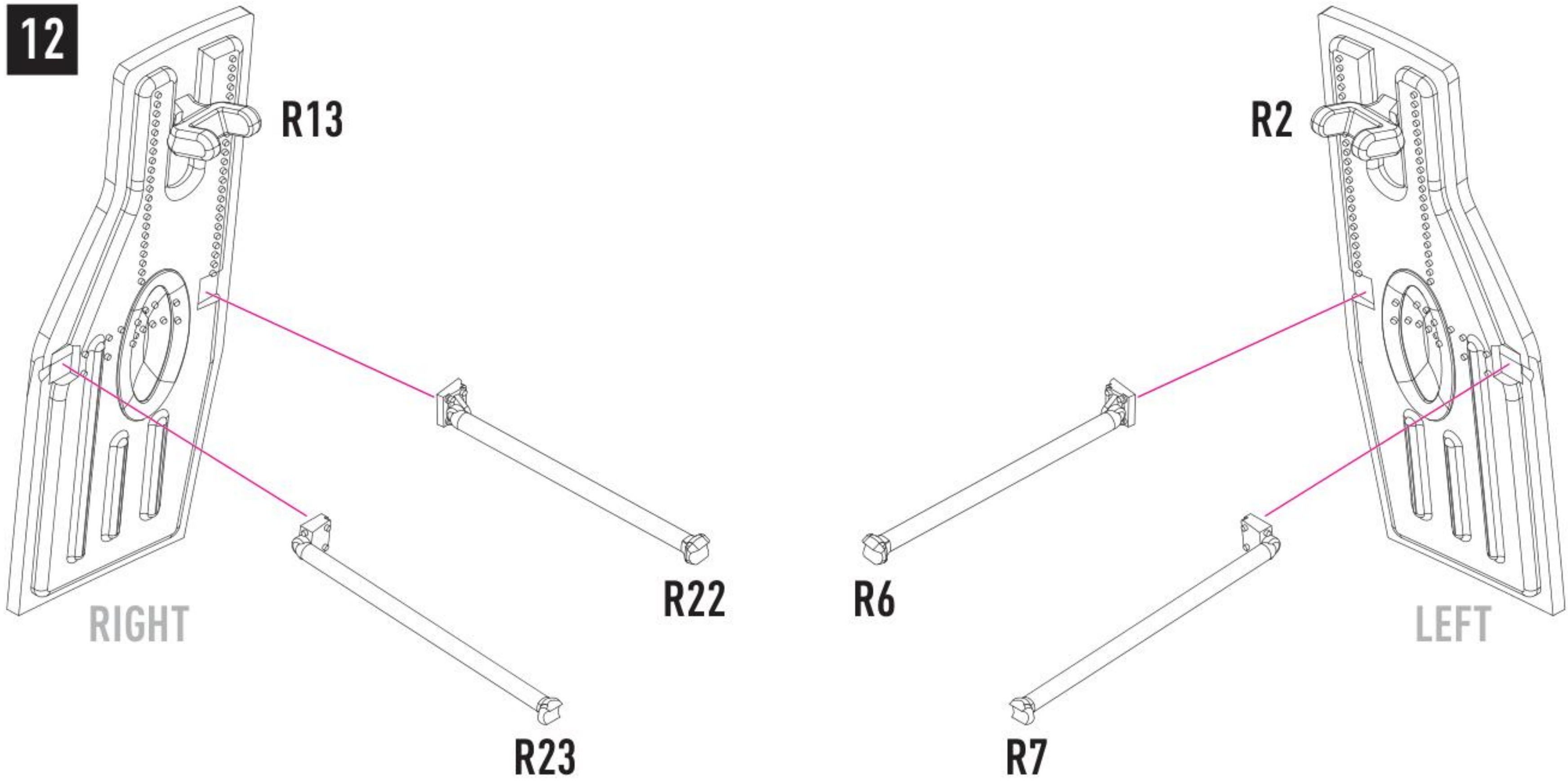
8



9

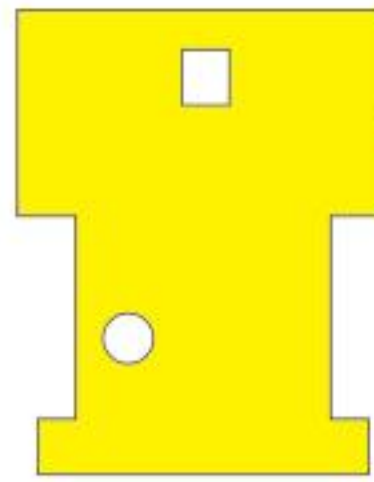




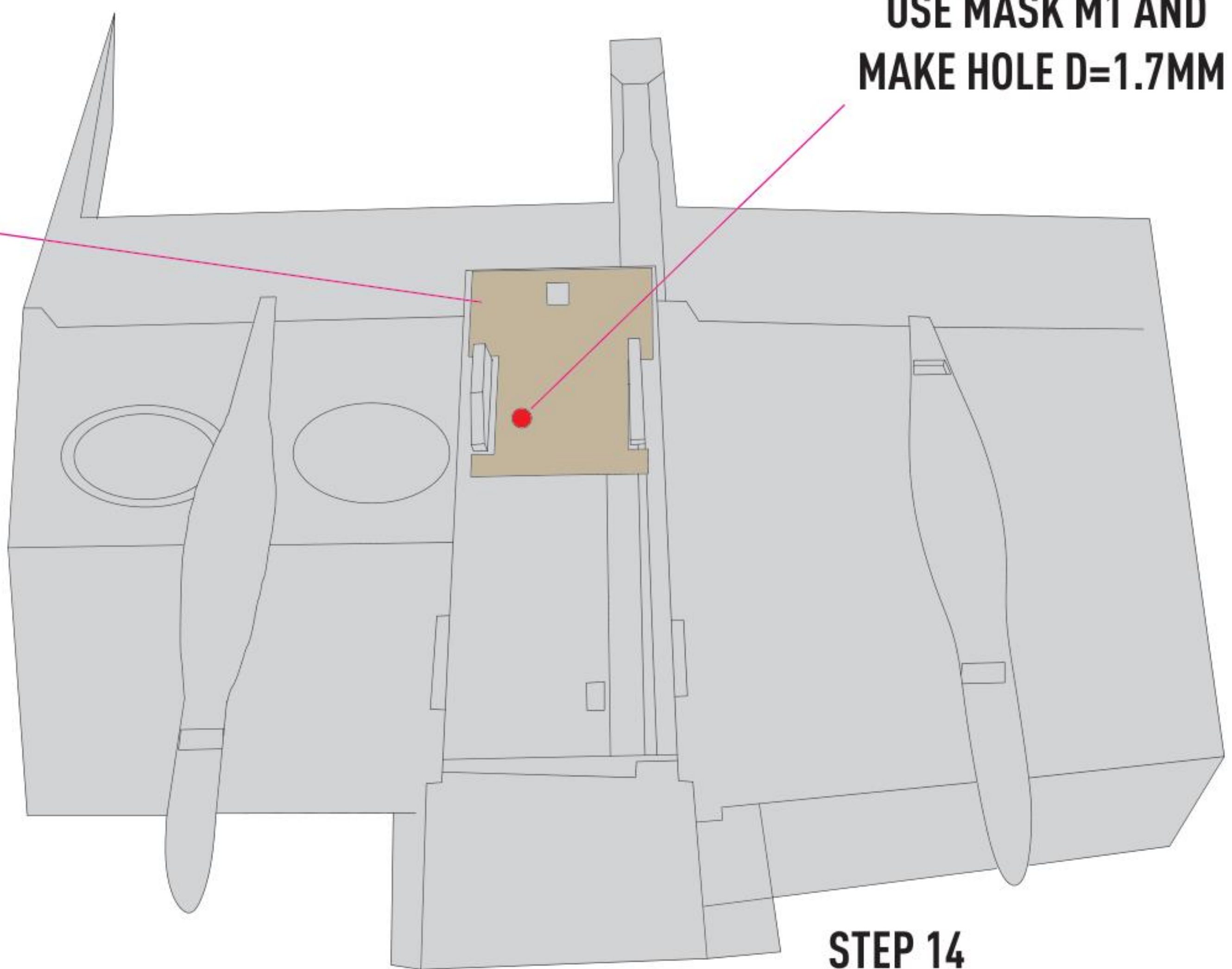


15

USE MASK M1 AND
MAKE HOLE D=1.7MM



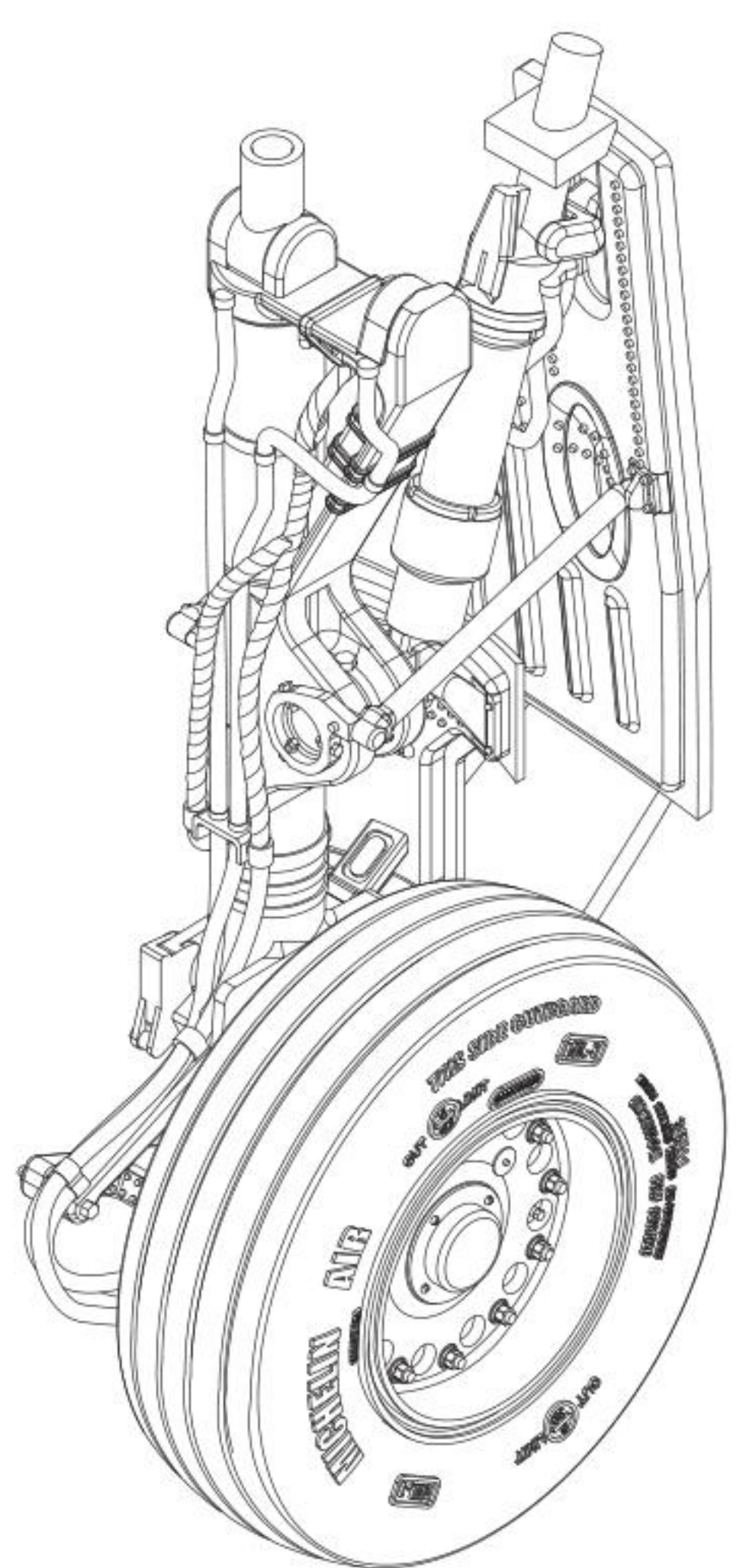
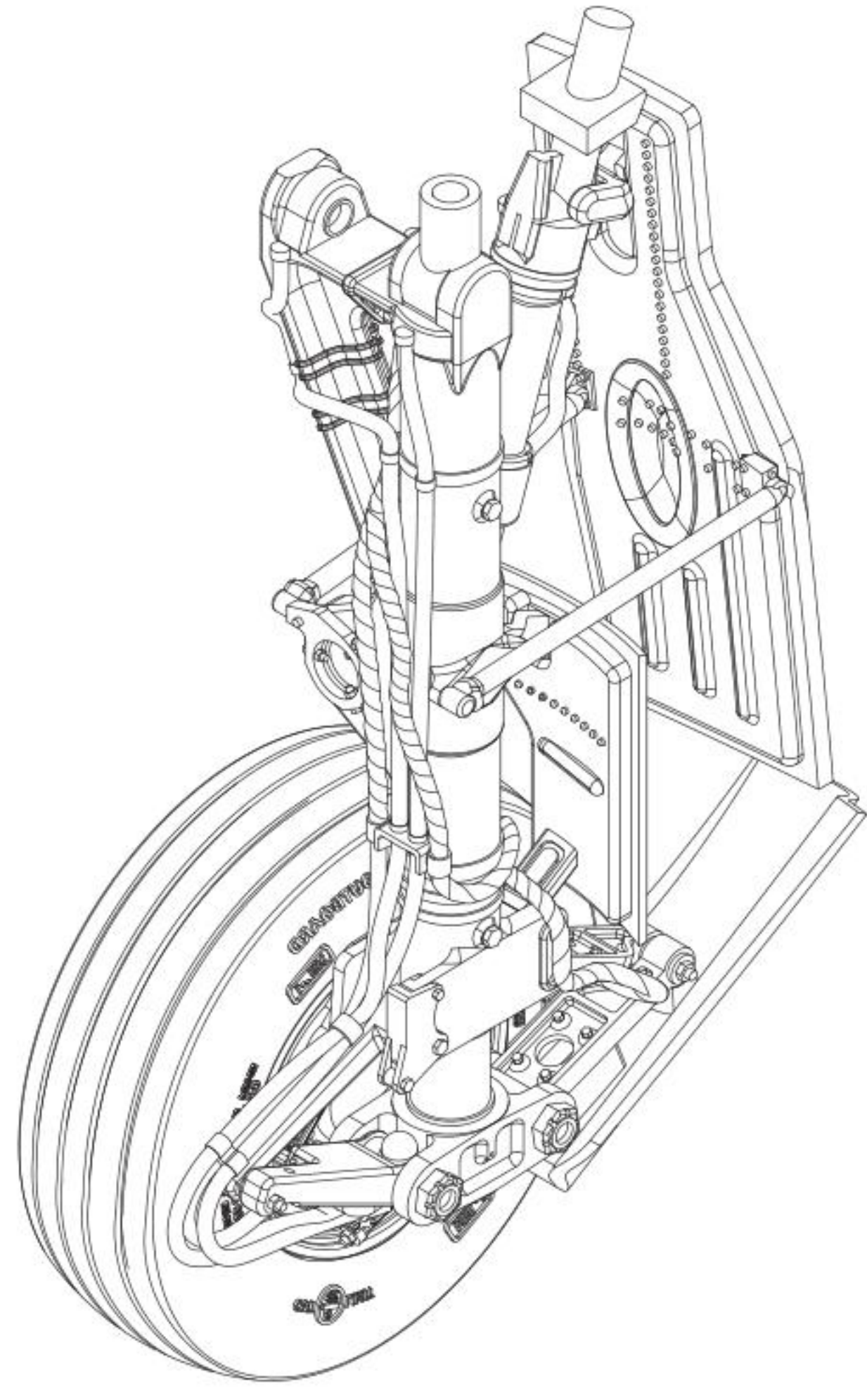
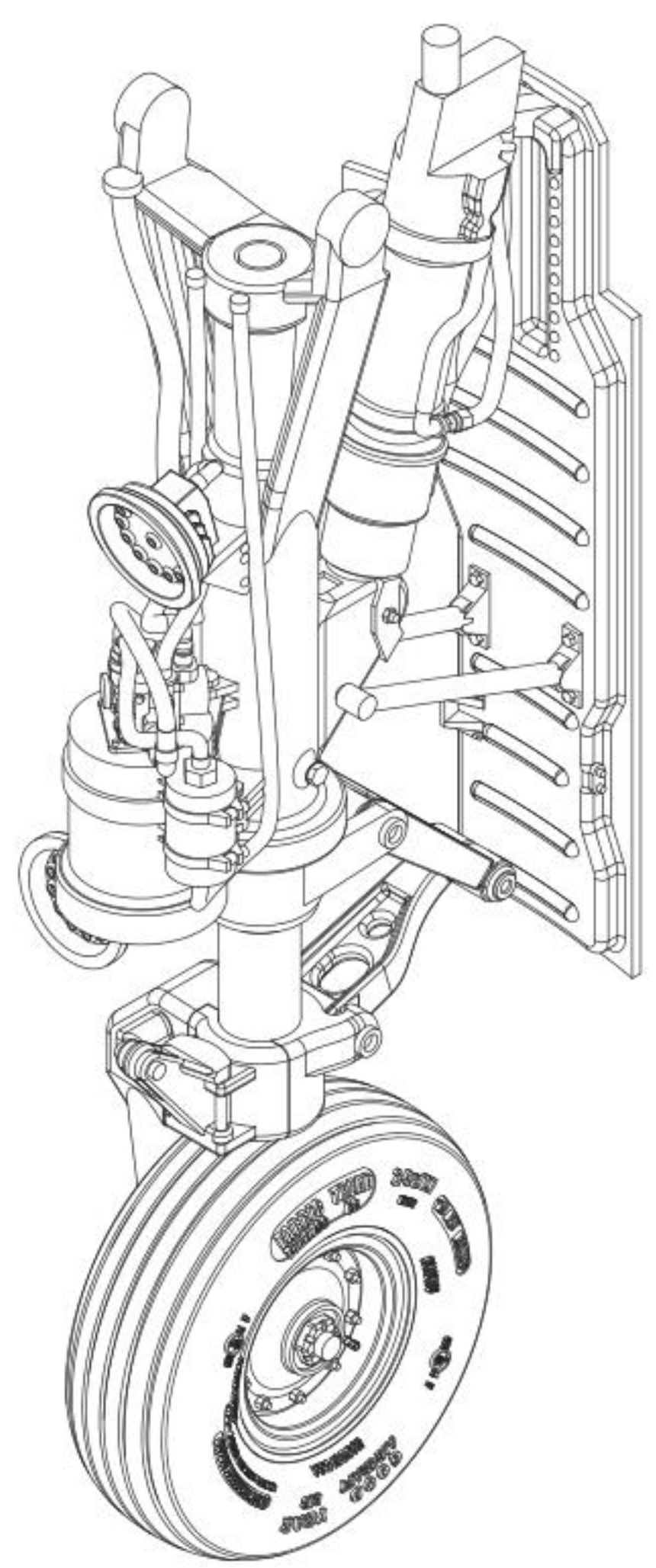
M1



STEP 14

16

REPEAT STEP 14 AND STEP 15 FOR PART B11 FROM ACADEMY KIT WITH M2 MASK



DECAL INSTRUCTION

